

# CONFIDENTIAL

MG / 398

## SERVICE MEMORANDUM

2 July 1962

WINDSCREEN RE-GLAZING  
(CONVERTIBLES ONLY)

MGA  
MGA 1600  
MGA 1600 (Mark II)  
MGA TWIN-CAM

When reglazing the screens on these models the following precautions should be taken. (See also Section S.12 of Workshop Manual AKD600):

1. Ensure that frame top and bottom members follow contour of glass. If necessary bend them to suit.
2. Assemble frame initially without glass to ensure that corner stiffening brackets are bent to correct angles, that all securing screws fit properly and that the mitred corners are correctly aligned.
3. Discard wooden packing piece previously used and fit a single thickness of rubber strip 24B503 cut to 40" (1 metre) to support screen in lower part of frame. Ensure rubber DOES NOT OVERLAP corner stiffening brackets.
4. Use correct spongy type of glazing rubber, Part No. AFH1724.
5. Check that corners are correctly aligned and all screws are tight.
6. Ensure that screws holding screen to stanchions can be inserted without any distortion or bending. If necessary, adjust packings or the angle of the stanchion.
7. Check that the longer of the four screws ( $\frac{3}{4}$ "; 19 mm.) is refitted in the BOTTOM hole in stanchion.
8. To ensure that stanchions are not stressed it may be necessary to pack the grab handle or slightly reposition its fixing holes on the scuttle.
9. Check that hood front rail fits screen correctly without distortion.
10. Ensure that sidescreens do not force windscreen out of position when doors are closed.