

CONFIDENTIAL

MG / 313

SERVICE MEMORANDUM

MGF/46



8 April 1960

DISC BRAKES

MGA 1600

Scoring of brake discs is not detrimental, provided that the scoring is concentric, even and not excessive. However, if it is thought advisable, the disc faces may be ground to a maximum of .040" (1.02 mm.).

The following points must be observed:

- a) no more than .040" (1.02 mm.) is to be removed per disc (i.e. after grinding, the thickness must not be less than .340"/.330" (8.64/8.38 mm.),
- b) faces must run true to within .003" (.076" mm.),
- c) thickness must be parallel to within .001" (.025 mm.).