



**MGA 1600**

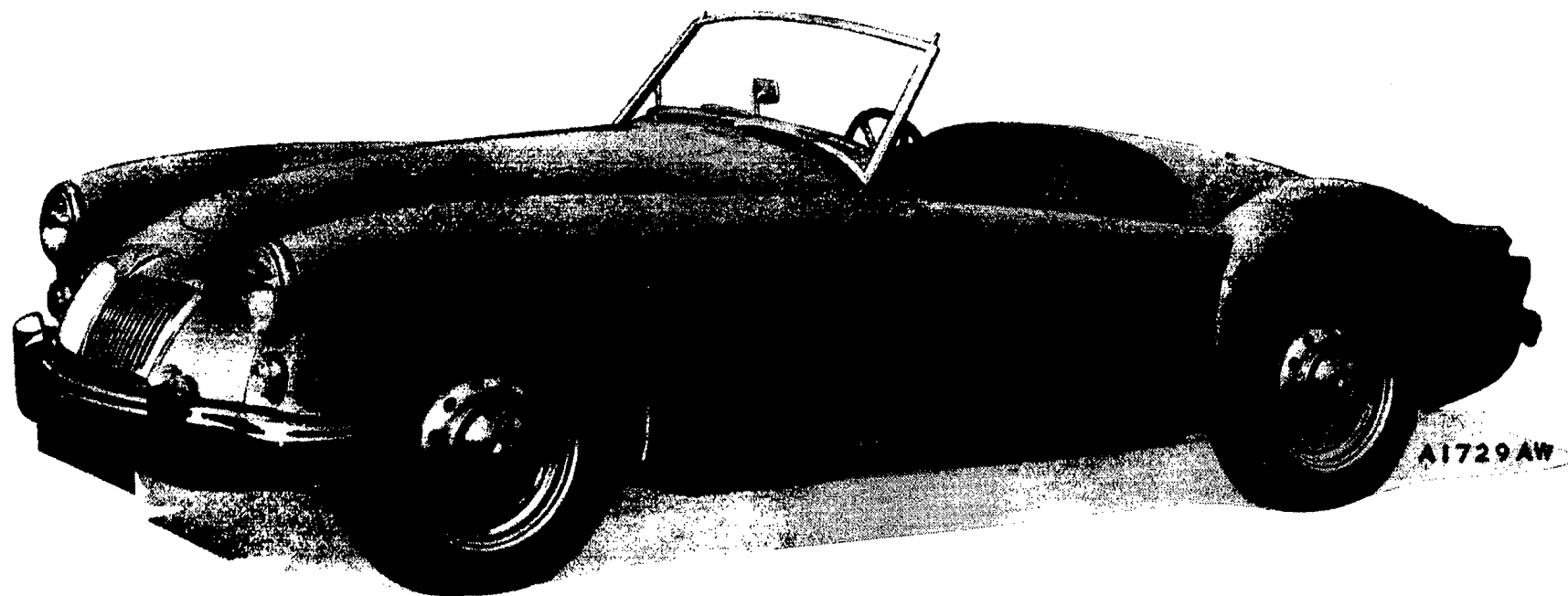
**S E R V I C E P A R T S L I S T**



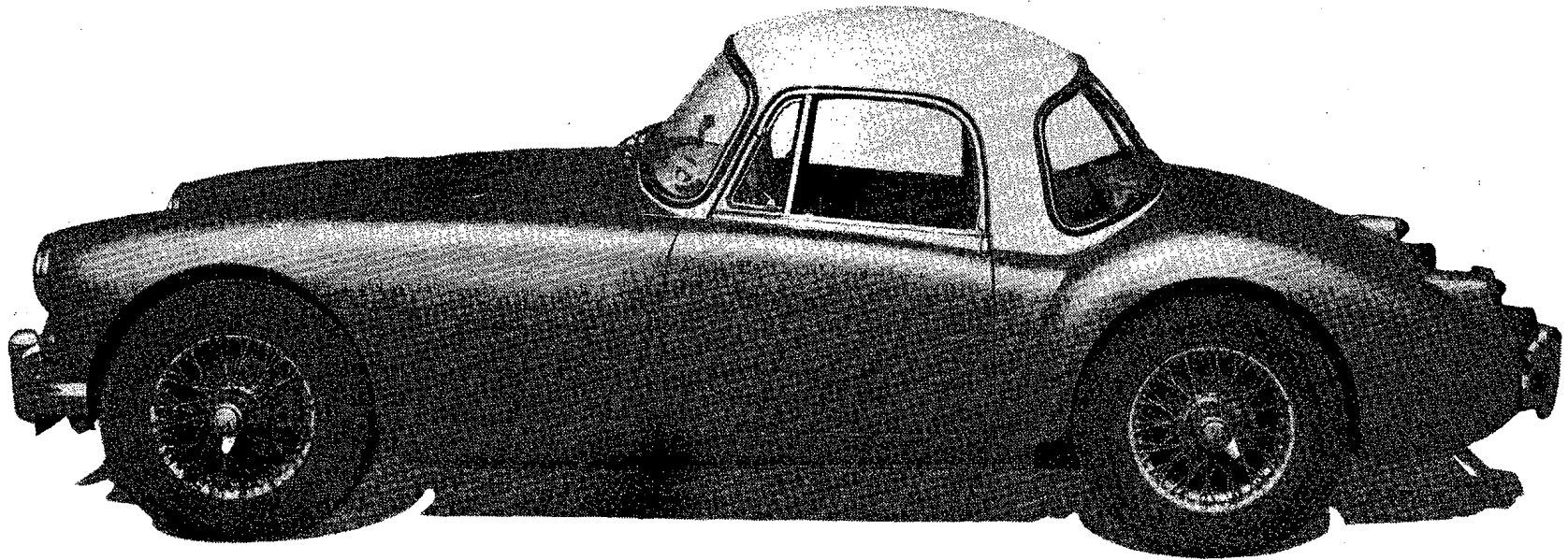
- A plastic binder (Part No. AKD1579) is available for this Parts List.
- This list embodies Parts List Amendments up to and including PMG/8/3.

**BMC SERVICE LIMITED**  
**COWLEY · OXFORD · ENGLAND**

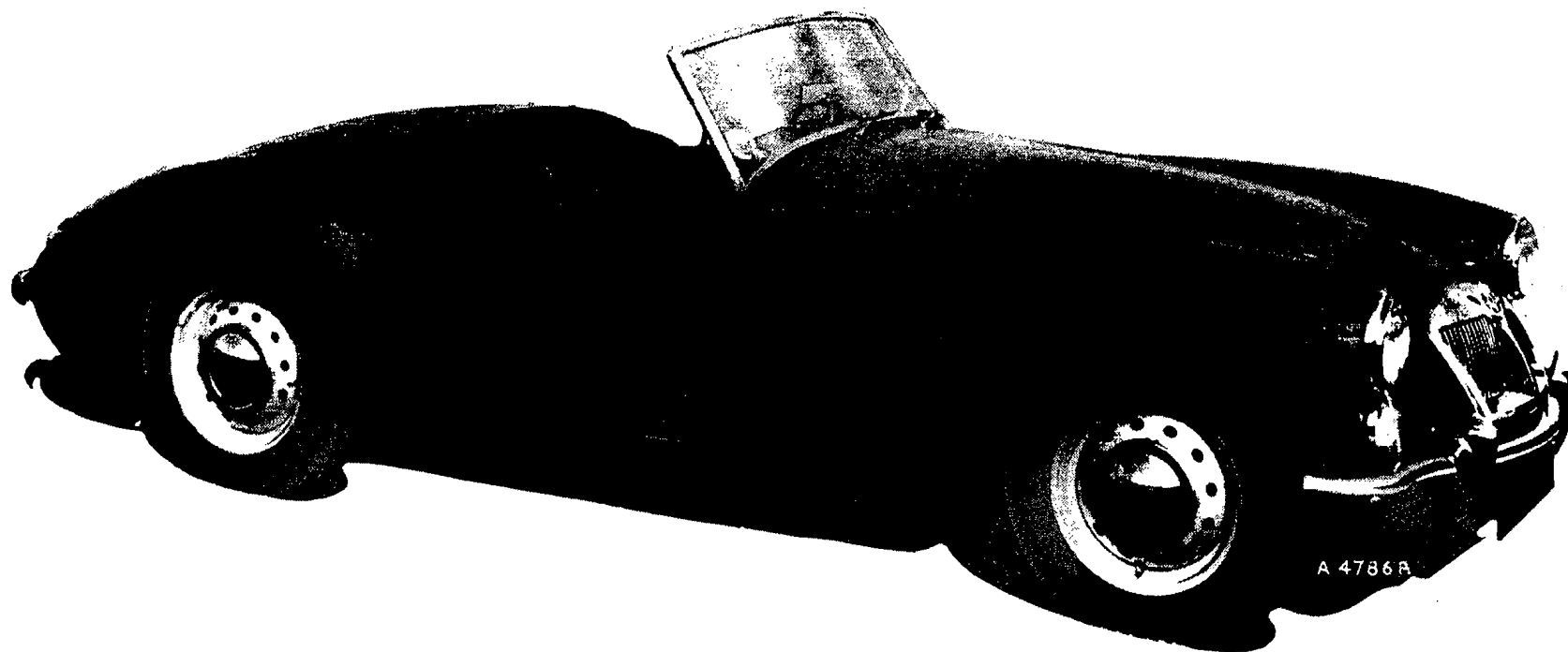
Telephone - - - - - Oxford 7777  
Telex - - - - - BMC Serv. Oxford 83145 and 83146  
Telegrams - - - - - BMC Serv. Telex, Oxford  
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Codes - - - - - Bentley's, Bentley's Second Phrase, A.B.C.  
(5th and 6th Editions), Western Union and Private



THE MGA 1600—TOURER



THE MGA 1600—COUPÉ



THE MGA 1600 MARK II--TOURER

MODEL	Commencing		Finishing	
	Car Number	Engine Number	Car Number	Engine Number
'MGA 1600' TOURER } 'MGA 1600' COUPÉ }	68851	16GA—U—H101	100351	16GA—U—H31660
'MGA 1600' (Mark II) TOURER } 'MGA 1600' (Mark II) COUPÉ }	100352	16GC—U—H101	109070	16GC—U—H8851

**ENGINE NUMBER PREFIX CODING**

The engine number prefix comprises a series of letters and numbers, presenting in code the cubic capacity and make, the ancillaries fitted, and the type of compression.

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**1st PREFIX GROUP—Cubic capacity, make, and type**

1st Prefix number: 16=1600 c.c.  
 1st Prefix letter: G=MG  
 2nd Prefix letter: A—Variation of engine type

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**2nd PREFIX GROUP—Gearbox and ancillaries**

U=Centre gear change

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**3rd GROUP—Compression and serial number**

H=High compression  
 L=Low compression } and serial number of unit

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**CODE EXAMPLE**

**16GA / U / H 101**

Serial Number  
 High Compression  
 Centre Gear Change  
 1600 c.c.

**CAR NUMBER PREFIX CODING**

The car number prefix comprises a series of letters and numbers, presenting in code the make, the engine cubic capacity, the body type, the series, and, where applicable, left-hand drive.

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<p><b>1st PREFIX LETTER—NAME</b></p> <p>G=MG</p>	<p><b>2nd PREFIX LETTER—Model (cubic capacity)</b></p> <p>H=1400—1900 c.c.</p>
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**3rd PREFIX LETTER—Bold type**

D=Coupé  
 N=2-Seater Tourer

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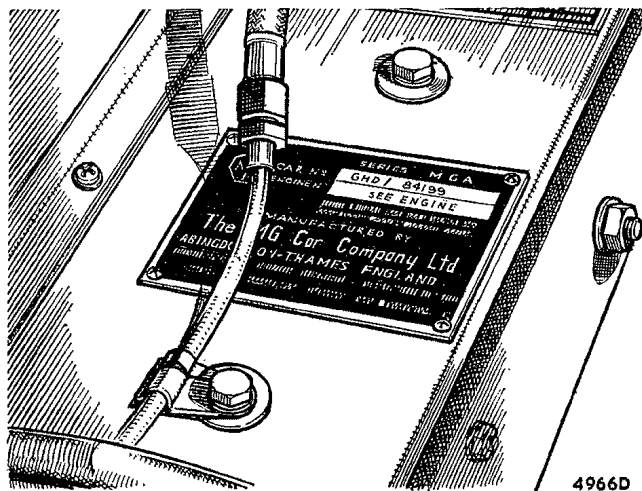
<p><b>4th PREFIX—Series of model</b></p>	<p><b>5th PREFIX (used to denote car is different to standard right-hand-drive)</b></p> <p>L=Left-hand-drive</p>
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**CODE EXAMPLE**

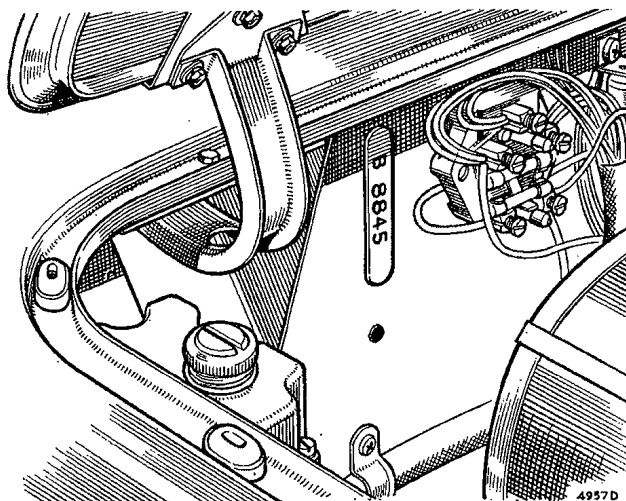
**G — H N — 8 8 8 5 1**

Serial Number  
 1st Series  
 2-Seater Tourer  
 1400—1900 c.c.  
 MG



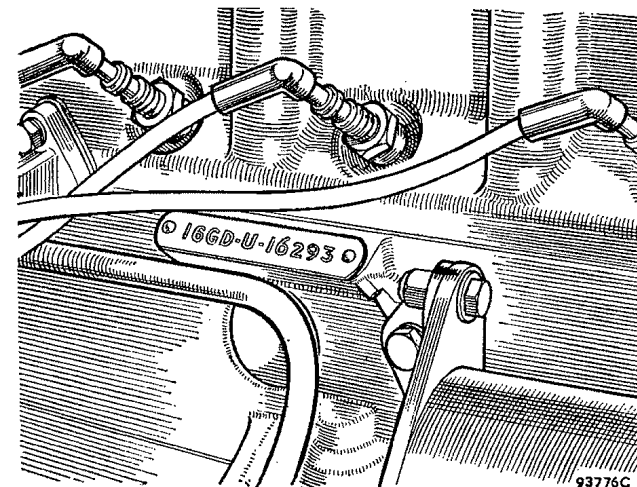
4966D

The car number is stamped on a plate secured to the top left-hand side of the dash panel.



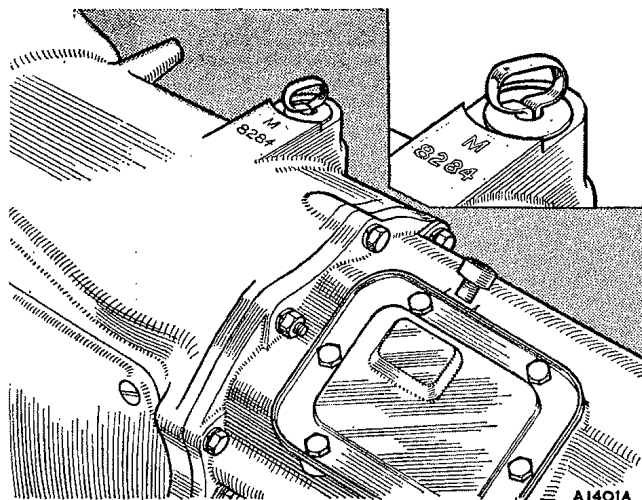
4957D

The body number is stamped on a plate secured to the bulkhead between the right-hand bonnet hinge and the fuse block.



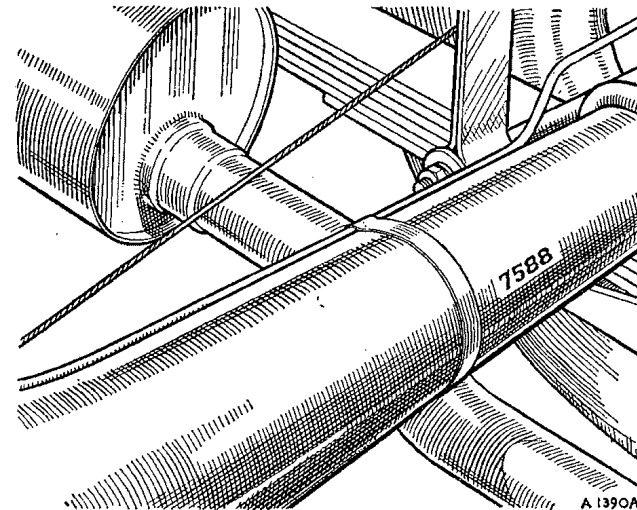
93776C

The engine number is stamped on a plate secured to the right-hand side of the cylinder block.



A1401A

The gearbox number is stamped on the top of the gearbox casing adjacent to the dipstick.



A 1390A

The rear axle number is stamped on the front of the axle tube on the left-hand side adjacent to the spring seat.



# EXPLANATORY

- It will be noted that the items comprising an assembly (or sub-assembly) are offset for easy reference.

Example	12	Gear assembly—idler .....	2A6198
	13	Body .....	2A6199
	14	Seal .....	2A6201
	15	Washer for seal .....	2A6186
	16	Shaft .....	2A6187

- Where a modification to a part has taken place, or a new part issued replacing an original part, this is indicated by the inclusion of the new part number in the Modifications column.

- Abbreviations used:

<b>A</b> Ambulance <b>C</b> Chassis <b>D</b> Coupé <b>E</b> G.P.O. Engineers <b>G</b> G.P.O. Mail <b>H</b> Hearse <b>J</b> Convertible <b>K</b> Truck <b>L</b> Hire Car <b>M</b> Limousine <b>N</b> 2-Seater Tourer <b>P</b> Hard Top <b>Q</b> Chassis and Cab <b>R</b> Chassis and Scuttle <b>S</b> 4-door Saloon <b>2S</b> 2-door Saloon <b>T</b> 4-seater Tourer	<b>U</b> Pick-up <b>V</b> Van <b>W</b> Dual-purpose (wood-framing) <b>Ws</b> Dual-purpose (all-metal) <b>X</b> Taxi <b>UK</b> Gt. Britain and Northern Ireland <b>Not UK</b> Not Gt. Britain and Northern Ireland <b>RHD</b> Right-hand drive <b>LHD</b> Left-hand drive <b>RH</b> Right-hand <b>LH</b> Left-hand <b>HC</b> High compression <b>LC</b> Low compression <b>RHT</b> Right-hand thread <b>LHT</b> Left-hand thread <b>O/S</b> Oversize <b>U/S</b> Undersize	<b>OD</b> Outside diameter <b>ID</b> Inside diameter <b>A/R</b> As required <b>Com.</b> Commenced <b>Fin.</b> Finished <b>No.</b> Number <b>NSP</b> Non-serviceable part <b>(B)</b> Body number <b>(C)</b> Car number <b>(D)</b> De-luxe <b>(E)</b> Engine number <b>(G)</b> Gearbox number <b>(S)</b> Super de-luxe <b>(CB)</b> Cab number <b>(OD)</b> Overdrive number <b>(RA)</b> Rear axle number
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# IMPORTANT TO OWNERS

## BMC SERVICE PARTS

All Authorized BMC Distributors and Dealers are under contract to supply only genuine BMC Parts.

Look for  
this sign  
or label



Replacement parts that are not of genuine BMC manufacture cannot be relied upon to be of BMC specification, material, and workmanship, and therefore BMC cannot be expected to extend their Warranty to vehicles which have been fitted with parts not of their manufacture.

A comprehensive range of EXCHANGE UNITS is available. Ask your Distributor or Dealer for full details.

In order to ensure prompt and correct execution of your orders it is essential to:

*STATE THE CAR, BODY, ENGINE NUMBERS, ETC., COMPLETE WITH PREFIXES AND SUFFIXES.*

*GIVE THE PART NUMBER AND DESCRIPTION (PREFIX LETTERS TO PART NUMBERS MUST ALWAYS BE QUOTED).*

Description	Page	Plate	Description	Page	Plate
Cylinder block assembly and front engine mounting plate	A.1, A.2	A	Rear brakes (all round disc brakes)	H.8, H.9	HC
Connecting rod and bearings—crankshaft and camshaft—flywheel—tappets and push-rods—crankshaft pulley			H.10	HD	
Cylinder head—valves—guides—springs—rockers—sparking plugs—water outlet elbow—thermostat—valve rocker cover—oil filler	A.3, A.4	AA	Steering—adjustable steering column	J.1-J.4	J
Cylinder, front and side covers—tachometer drive—gearbox mounting plate	A.5, A.6	AB	Front axle and suspension anti-roll bar brakes (standard model)	K.1-K.5	K, KA
Oil pump—strainer—release valve—oil reservoir—dipper rod—oil filter and pipe			K.6-K.9	KB, KC	
Water pump and pulley—dynamo and distributor mounting—fan and fan belt—blanking sleeve—cylinder liner	A.7	AC	Shock absorbers	L.1	L
Engine service kits	A.8, A.9	AD	Brake controls (standard model)	M.1	M
Inlet and exhaust manifold			M.2	MA	
Engine mountings	A.11, A.13	AE	Brake controls (all round disc brakes)	M.3	MB
Exhaust system			M.4	MC	
Engine controls—starter controls	A.14	—	Brake and clutch master cylinder (standard model)	M.5	MD
Cylinder block assembly and front engine mounting plate	A.15	AF	Brake master cylinder (all round disc brakes)	M.6	ME
Connecting rod and bearings—crankshaft and camshaft—flywheel—tappets and push-rods—crankshaft pulley	A.16	AG	Hydraulic pipes and fittings (standard model)	M.7, M.8	MF
Cylinder head—valves—guides—springs—rockers—sparking plugs—water outlet elbow—thermostat—valve rocker cover—oil filler	A.17	AH	Handbrake mechanism	N.1	N
Cylinder, front and side covers—tachometer drive—gearbox mounting plate	A.18, A.20	AJ	Battery—dynamo	N.2	NA
Oil pump—strainer—release valve—oil reservoir—dipper rod—oil filter and pipe	A.21, A.23	AK	Starter	N.3, N.4	NB
Water pump and pulley—dynamo and distributor mounting—fan and fan belt—blanking sleeve			N.5-N.8	NC	
Engine service kits	A.24, A.25	AL	Switches—control box—fuse box	N.9	ND
Oil cooler			N.10, N.11	NE	
Distributor—ignition coil—H.T. cables—vacuum control	A.26, A.27	AM	Headlamps	N.12	NG
Cooling system			N.13	NH	
Fuel pump	A.28	AN	Side lamps and fog lamp	N.14, N.15	NJ
Fuel tank—fuel pipes			O.1, O.2	O	
Carburettors	A.29, A.30	AP	Tail lamps and number plate lamp	P.1	P
Air cleaner—air intake hose			Q.1, Q.2	Q	
Clutch components	A.31, A.33	AQ	Flasher—horn	R.1, R.3	R
Clutch pedal and linkage—master cylinder assembly—clutch operating cylinder			R.4, R.8	RA	
Clutch pedal and linkage—clutch master cylinder—clutch operating cylinder (all round disc brakes)	A.34	AR	Windscreen wiper	R.9	RB
Gearbox			R.10, R.	RC	
Propeller shaft	A.35	—	Windscreen—backlight—windscreen washer	R.12, R.13	RD
Rear axle	B.1-B.3	B	Door fittings	R.14, R.15	RE
Rear brakes (standard model)	C.1	C	Windows—sidescreen	R.16, R.17	RF
Rear axle (all round disc brakes)	D.1, D.2	D	Bonnet fittings	R.18	RG
	D.3	DA	Number plate and fittings	R.19	RH
	D.4-D.6	DB	Bumpers and fittings	R.20, R.21	RJ
	D.7	DC	Seats and seat fittings	R.22, R.26	RK
	E.1	E	De-luxe seats	R.27, R.28	RL
	E.2	EA	Trimming—liners	R.29-R.32	RM
			Trimming—carpets } tourer	R.33	RN
	E.3, E.4	EB	Trimming—liners	R.34, R.35	RP
	F.1-F.5	F	Trimming—carpets } coupé	R.36	RQ
	G.1	G	Hood and tonneau cover	R.37, R.38	RR
	H.1-H.3	H	Hard-top	R.39	RS
	H.4	HA	Hard-top	R.40	RT
	H.5-H.7	HB	Fascia panel	R.41, R.42	RU
			Sundries	R.43, R.44	RV
			Heating and ventilating equipment	R.45, R.46	RW
			Tool kit	S.1	—
			Service tools	S.1	—
			Literature	S.1	—
			Paint	S.2	—