

SERVICE PARTS LIST

THE M.G. Series MGA 1500

Item No.	DESCRIPTION	Commencing (C) 10101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	PAINT—TOUCHING-UP—AIR-DRYING										
1	Black	AKJ1451		1 pt.	1 pt.						
2	Black	AKJ1452		1 qt.	1 qt.						
3	Black	AKJ1453		½ gal.	½ gal.						
4	Black	AKJ1454		1 gal.	1 gal.						
5	Black	AKJ1455		5 gal.	5 gal.						
6	Glacier Blue	AKJ16		1 pt.	1 pt.		Tourer				
7	Glacier Blue	AKJ17		1 qt.	1 qt.						
8	Glacier Blue	AKJ18		½ gal.	½ gal.						
9	Glacier Blue	AKJ19		1 gal.	1 gal.						
10	Glacier Blue	AKJ20		5 gal.	5 gal.		Coupé				
11	Mineral Blue	AKJ41		1 pt.	1 pt.						
12	Mineral Blue	AKJ42		1 qt.	1 qt.						
13	Mineral Blue	AKJ43		½ gal.	½ gal.						
14	Mineral Blue	AKJ44		1 gal.	1 gal.						
15	Mineral Blue	AKJ45		5 gal.	5 gal.						
16	Old English White	AKJ1261		1 pt.	1 pt.						
17	Old English White	AKJ1262		1 qt.	1 qt.						
18	Old English White	AKJ1263		½ gal.	½ gal.						
19	Old English White	AKJ1264		1 gal.	1 gal.						
20	Old English White	AKJ1265		5 gal.	5 gal.						
21	Orient Red	AKJ1011		1 pt.	1 pt.						
22	Orient Red	AKJ1012		1 qt.	1 qt.						
23	Orient Red	AKJ1013		½ gal.	½ gal.						
24	Orient Red	AKJ1014		1 gal.	1 gal.						
25	Orient Red	AKJ1015		5 gal.	5 gal.						
26	Aluminium	AKJ1476		1 pt.	1 pt.						
27	Aluminium	AKJ1477		1 qt.	1 qt.						
28	Aluminium	AKJ1478		½ gal.	½ gal.						
29	Aluminium	AKJ1479		1 gal.	1 gal.						
30	Aluminium	AKJ1480		5 gal.	5 gal.						
31	Tyrolite Green	AKJ781		1 pt.	1 pt.		Tourer				
32	Tyrolite Green	AKJ782		1 qt.	1 qt.						
33	Tyrolite Green	AKJ783		½ gal.	½ gal.						Fin. (C) 48999
34	Tyrolite Green	AKJ784		1 gal.	1 gal.						
35	Tyrolite Green	AKJ785		5 gal.	5 gal.		Coupé				
36	Island Green	AKJ776		1 pt.	1 pt.						
37	Island Green	AKJ777		1 qt.	1 qt.						
38	Island Green	AKJ778		½ gal.	½ gal.						Fin. (C) 48979
39	Island Green	AKJ779		1 gal.	1 gal.						
40	Island Green	AKJ780		5 gal.	5 gal.						
41	Ash Green			1 pt.	1 pt.			AKJ756			
42	Ash Green			1 qt.	1 qt.			AKJ757			
43	Ash Green			½ gal.	½ gal.			AKJ758			
44	Ash Green			1 gal.	1 gal.			AKJ759			
45	Ash Green			5 gal.	5 gal.			AKJ760			

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		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Paint—Touching-up—Air-drying—continued										
1	Thinners	AKJ2001		1 pt.	1 pt.						
2	Thinners	AKJ2002		1 qt.	1 qt.						
3	Thinners	AKJ2003		½ gal.	½ gal.						
4	Thinners	AKJ2004		1 gal.	1 gal.						
5	Thinners	AKJ2005		5 gal.	5 gal.						
6	Tipon paint pencil—Black	ADE1538		1	1	12					
7	Tipon paint pencil—Glacier Blue	ADE1559		1	1	12					
8	Tipon paint pencil—Mineral Blue	ADE1654		1	1	12					
9	Tipon paint pencil—Old English White	ADE1560		1	1	12					
10	Tipon paint pencil—Orient Red	ADE1557		1	1	12					
11	Tipon paint pencil—Tyrolite Green	ADE1558		1	1	12					
12	Tipon paint pencil—Island Green	ADE1562		1	1	12					

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Item No.	DESCRIPTION	Commencing (E) GB101		Qty. per Vehicle		Unit of Issue	Type of Vehicle	MODIFICATIONS			REMARKS
		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
SPECIAL TOOLS											
ENGINE											
7	Reamer (basic tool)—camshaft liner	18G123A		1	1						
2	Pilot—liner reamer	18G123AB		1	1						
3	Pilot—liner reamer	18G123AC		1	1						
4	Pilot—liner reamer	18G123L		1	1						
5	Pilot—liner reamer	18G123AD		1	1						
6	Pilot—liner reamer	18G123T		1	1						
7	Cutter—liner reamer	18G123B		1	1						
8	Cutter—liner reamer	18G123E		1	1						
9	Cutter—liner reamer	18G123F		1	1						
10	Remover and replacer (basic tool)—camshaft liner	18G124A		1	1						
11	Adaptor—liner replacer and remover	18G124B		1	1						
12	Adaptor—liner replacer and remover	18G124C		1	1						
13	Adaptor—liner replacer and remover	18G124F		1	1						
14	Adaptor—liner replacer and remover	18G124H		1	1						
15	Glaze breaker—inlet valve seat	18G174A		1	1						
16	Glaze breaker—exhaust valve seat	18G25A		1	1						
17	Cutter—exhaust valve seat finishing—45°	18G25		1	1						
18	Cutter—inlet valve seat finishing	18G174		1	1						
19	Cutter—top—inlet valve seat narrowing	18G28B		1	1						
20	Cutter—top—exhaust valve seat narrowing	18G25B		1	1						
21	Cutter—bottom—inlet valve seat narrowing	18G28C		1	1						
22	Cutter—bottom—exhaust valve seat narrowing	18G25C		1	1						
23	Pilot—valve seat cutter	18G174D		1	1						
24	Pilot—valve seat cutter	18G375D		1	1						
25	Handle—valve seat cutter	18G27		1	1						
26	Remover and replacer—water pump bearing	18G60		1	1						
27	Grinding tool—oil pump release valve	18G69		1	1						
28	Spanner—starting dog nut	18G98		1	1						
29	Remover and replacer—valve rocker bush	18G226		1	1						
30	Compressor—valve spring	18G45		1	1						
31	Compressor (bench type)—valve spring	18G273		1	1						
32	Suction grinder—valve	18G29		1	1						
33	Clamp—piston ring	18G55A		1	1						
34	Adaptor—main bearing cap remover	18G284A		1	1						
CLUTCH											
35	Dismantling, assembling, and gauging fixture	18G99A		1	1						
36	Plate—centralizer	18G279		1	1						

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		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	Special Tools—continued										
	GEARBOX										
1	Synchromesh assembly ring—3rd and 4th speed	18G223		1	1						
2	Synchromesh assembly ring—2nd speed	18G222		1	1						
3	Dummy layshaft	18G266		1	1						
4	Remover (basic tool)—rear extension oil seal	18G389		1	1						
5	Adaptor—oil seal remover	18G389B		1	1						
6	Adaptor handle—bearing and oil seal replacer	18G134		1	1						
7	Adaptor—oil seal replacer	18G134M		1	1			18G134N	Com. (E) GB10900		
	FRONT SUSPENSION										
8	Remover (basic tool)—front and rear hub plate	18G304		1	1						
9	Bolt—adaptor	18G304B		2	2						
10	Pad—thrust—adaptor	18G304J		1	1						
	STEERING										
11	'C' spanner—steering tie-rod	18G313		1	1						
12	Pin spanner—steering tie-rod	18G312		1	1						
13	Remover—steering-wheel	18G310		1	1						
	REAR AXLE										
14	Remover (basic tool)—bevel pinion outer race	18G264		1	1						
15	Remover and replacer—bevel pinion inner race	18G285		1	1						
16	Adaptor—bevel pinion outer race remover	18G264E		1	1						
17	Adaptor—bevel pinion outer race remover	18G264F		1	1						
18	Fibre box—outer race remover adaptor set	18G264K		1	1						
19	Wrench—bevel pinion flange	18G34A		1	1						
20	Torque wrench	18G372		1	1						
21	Gauge—rear axle pinion bearing preload	18G283		1	1						
22	Adaptor—preload gauge	18G283A		1	1						
23	Impulse extractor—rear axle shaft	18G284		1	1						
24	Gauge—bevel pinion and differential bearing setting	18G191B		1	1						
25	Remover (basic tool)—differential bearing	18G47C		1	1						
26	Adaptor—differential bearing remover	18G47T		1	1						
27	Remover and replacer—rear hub and differential bearing	18G134P		1	1						
28	Spanner—rear hub nut	18G152		1	1						
	BODY										
29	Jack—body and case	18G308B		1	1						
	BRAKES										
30	Wrench—bleeder screw	18G353									
	MISCELLANEOUS										
31	Hooks—2"—tool board	18G528		A/R	A/R						
32	Hooks—3"—tool board	18G529		A/R	A/R						

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		Part Number	Illus. No.	RHD	LHD			New Part Number	Change Point	Amdt. No.	
	LITERATURE										
1	Service Parts List.....	AKD599		1	1						
2	Driver's Handbook.....	AKD598		1	1						
3	Workshop Manual.....	AKD600A		1	1			AKD598G	Com. (C) 20671		
4	Driver's Handbook.....	AKD677		1	1] German editions
5	Workshop Manual.....	AKD981		1	1						
6	Schedule of Repair Charges.....	AKD873A		1	1						
7	Schedule of Repair Times.....	AKD782B		1	1						
8	'MGA' Tuning Booklet.....	AKD819A		1	1						
9	Catalogue—B.M.C. Service Tools.....	AKD770		1	1						
10	B.M.C. Service Parts Price List.....	AKD693		1	1						
11	Service Literature Catalogue.....	AKD858A		1	1						
12	Maintenance Service Voucher Book.....	AKD727B		1	1						